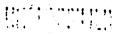
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## India's Steel Industry

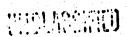
- steel miles and several small plants which produced over 6 million metric tens of steel ingots in FY 19731/ (see Table 1). Although this represents 80% of India's steel consumption, it is only 1% of world production. Steel is the country's largest capital investment in industry and second only to cotton textiles in its contribution to GNP.
- 2. Although India has had a modern steel industry for more than half a century, major steps to increase steel output were not taken until the mid-1950's. At that time, the country's two large private sector mills, Tata Iron and Steel Co. (TISCO) and Indian Iron and Steel Co. (IISCO), were permitted to expand and construction began on three public sector mills at Bhilai, Durgapur, and Rourkela, with Soviet, British, and West German aid, respectively. During the 1960's, the capacity of the public sector plants was expanded and construction was begun on a fourth public sector mill at Bokaro with Soviet assistance. The Bokaro plant began operation in early 1974 raising total steel capacity from 9.3 million tons to 11.0 million tons and raising the public sector contribution from 65% to 70% (see Table 2).



<sup>1.</sup> Fiscal year begins 1 April of stated year.

- government's failure to permit sufficient imports of steelmaking equipment to meet the rapid rise in domestic demand
  have disrupted the industry and resulted in domestic steel
  shortages. Steel cutput has larged considerably behind
  captualty. Peoplie a large increase in capacity, steel
  production in FY 1973 was 3% below the peak FY 1966 level.
  Declining production, peer management and maintenance, and
  increasing operating costs at the IISCO facility led to a
  government takeover of its management in July 1972. Two of
  the country's three operating public steel plants, however,
  operated at similar under-capacity levels for the last few
  years.
  - government began restricting exports and liberalizing imports of steel in 1970. Steel exports, which had increased from about 1 million tens in FY 1966 to a peak of 2.3 million tens in FY 1968, declined in FY 1971 to 591,000 tons, primarily iron and ferro alloys (see Table 3). Steel imports, on the other hand, tripled between FY 1969 and FY 1971 when they reached 1.3 million tons. In FY 1972 Japan supplied 34% of Indian steel imports, the UK 22%, and West Germany 11%.

    Exports in the same year went largely to Japan and the USSR.
  - 5. The efficiency of steel production varies widely between mills. In FY 1973 IISCO and Durgapur operated at 43%



and 45% of capacity, respectively, compared to 85% at TISCO and 84% at Ehilai. The major causes for under-utilization of capacity are shortages of power and coking coal, poor management, poor maintenance practices, transport bottlenecks, and labor disputes. As a result, man-hours used to produce a ten of steel at Durgapur and IISCO are double that for Ehilai and TISCO.

India has adequate reserves of all basic raw materials used in the steel industry -- coal, iron ore, limestone and manganese. Nonetheless, the coking coal industry, nationalized in October 1971, has failed to maintain regular supplies to the steel mills. Coking coal production was lower in FY 1972 than in any of the previous six years (see Table 4). Part of the blame rests with the railroad's failure to provide enough railcars. Earlier this year, steel mills were forced to curtail production to 20% to 40% of capacity for several weeks because of coal shortages caused by a rail strike. But even when transport was available, coal supplies have been disrupted by managerial and labor problems at the mines. The opening of the Bokaro steel mill in early 1974 put an extra demand on coal supplies causing all mills to operate with minimum coking coal stocks. Shortages of non-coking coal have also affected steel output by causing periodic shutdowns of power plants.

after the nationalization of coal, mobide offered the mains a live of the bibes increasing to got maileans a total to not more money to coal just 11.150 11.11 does not more.

- is a rajor experter of iron ore. Unlike coal, iron ore but also production, which is mainly in the private sector, has increased rapidly during the last decade (see Table 5). Most of the increase has been experted because of the stagnation in domentic steel production. Iron ore experts have doubled in quantity in the last 10 years and carned \$150 million in FY 1972, becoming one of India's major foreign exchange earners. About 855 of iron ore experts go to Japan and most of the rest goes to East European countries. Conditions in the limestone and manganese industries do not appear to be a constraint on steel production either.
  - 8. While privately-cyned TISCO has operated at a profit consistently, the government-cyned Mindustan Steel Ltd. has always operated at a loss and has represented the largest drain on the government of all public sector enterprises.

    HISCO's dropping into the red in 1971 was one of the factors leading to the government's takeover of its management.

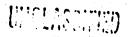
    Throughout the 1960's, the rise in the wholesale price of steel lagged behind increases in raw material prices, squeezing profits (see Table 6). As the shortage of steel became more acute in the last two years, steel prices have risen faster.

    Value added by the iron and steel industry represents a 129 return on productive capital and a 27% return on gross value

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of compute sur lable 7). By Indian standards, wave rates are high -- S711 to \$800 per year -- compand to a GNF per copita of less than \$110. Wages represent 571 of value added.

- 9. New Dalhi considers steel a "core" industry to be reserved for the public sector. While private ewnership is talerated in the shart run, government control is pervasive. In addition to evning four and ranaging another of the six largest rills, New Delhi controls not investment in the private sector through import licensing. Despite a growing gap between demestic production and demand, private sector plants have not been allowed to expand.
- Plan (FY 1974-1978) set steel ingot capacity at an unrealistically high 15.2 million tons for the six integrated steel plants. The increased capacity is to be accomplished exclusively through expansion of the public sector steel mills at Ehilai and Eckaro. Already delays in deliveries from the government-owned Heavy Engineering Corporation (HEC) have pushed back the estimated completion date of the Bhilai expansion to the end of FY 1979. Furthermore, construction delays at Eckaro indicate that only 1.7 million tons of capacity (Stage I) will be fully operating in FY 1978. Eckaro's Stage II, raising capacity to 4.75 million tons, scheduled for completion in December 1976, also depends on



Hi Cldeliveries and will probably be delayed. Thus, capacity of the six major plants will rise from 8.9 million tons in TY 1973 to no more than 10.6 million tons in FY 1978, at least 30% short of the goal.

could produce no more than 9 million tons of steel ingots in FY 1978, which would leave India over 4 million tons short of projected demand. Even if the preliminary production target of 12.8 million tons could be met, India would still need 0.6 million tons of finished steel imports in FY 1978. Other recent events — the energy crisis and sharp price increases — necessitated redrafting of the Fifth-Five Year Plan, and targeted steel production may be reduced. With the sharp increase in the costs of steel imports, New Delhi is considering allowing TISCO to expand with government equity participation. Even if TISCO's expansion plans are approved despite scarce investment resources, any TISCO expansion would not be completed during the Fifth Plan.

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Table 1

India: Ingot Steel Production by Manufacturer . (thousand metric tons)

		, s		<u></u>	Hindust	an Steel, Ltd	·		
Fiscal <u>Year</u> 1/	<u> TISCO</u>	IISCO	Mysore	Bhilai	Durgapur	Rourkela	Alloy Steels Plant	Other	<u> Co: 11</u>
1960	1,622	914	44	402	168	206	<del></del>	62	3,413
1961	1,643	934	50	789	462	354	<b></b>	53	4,235
1962	1,799	1,002	46	1,060	731	700	<b>4</b>	57	5,395
1963	1,892	1,027	48	1,143	972	800	-	63	5,945
1964	1,956	950	48	1,131	1,006	979	<b>1</b>	67	6,133
1965	1,979	970	69	1,371	1,001	1,065	10	61	6,526
1966	2,001	897	75	1,852	754	943	12	76	6,510
1957	1,933	791	92	1,785	738	924	14	70	6,347
1963	1,816	777	115	1,735	823	1,162	40	.38	6,505 .
1969	1,708	700	132	1,876	818	1,104	66	30	6,433
1970	1,715	627	104	1,940	634	1,038	51	53	6,133
1971	, 1,707	617	116	1,953	700	823	56	50 est.	6,023 est.
1972	1,690	431	110	2,108	723	1,177	61	SO est.	€,350 est.
1973									6,025 est.
1978 2/	1,800	900	я.л.	3,390	1,440	1,620	N.A.	N.A.	12,776 <u>3</u> /

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Fiscal year begin 1 April of stated year.
Preliminary targets of Fifth Five Year Plan.
Encludes 3,620,000 tons targeted production from new Bokaro plant.

Table 2

India: Estimated Steel Ingot Capacity (thousand metric tens)

	1966	1972	1978 1/
Hindustan Steel Ltd.			•
Ehilai	2,154	2,500	4,000
Durgapur	1,016	1,600	1,600
Fourkela	1,000	1,800	1,800
Bokaro	-		4,750
Alloy Steel Plant	25	100	N.A.
TISCO	2,000	2,000	2,000
IISCO	1,000	1,000	1,000
Mysore Iron & Steel	90	180	Ν.Λ.
Other	100	100	N.A.
TOTAL	7,835	9,280	15,150

<sup>1.</sup> Preliminary targets for Fifth Five Year Plan.

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Table 3

India: Trade in Iron and Steel by Products (thousand metric tons)

		Imports	<u> </u>		Export.			
Tiscal Year!/	Semi-finished and Finished	Tool and Alloy Steels Oth	Total	Iron and Form Alloys	Semi-Finished & Finished Steel	Scrap Steel	011.ur	Tet. I
1966	364	97	15 496	190	294	545	3	1,912
1967	419	84 3	35 <b>53</b> 8	614	560	;≥ <b>527</b>	16	1.777
1968 1969	ე		9 465	871	837	507	. 59	2,.74
1959	351 529		.2 423	654	805	420	49	1,028
1971	1,061		.0 672	601	486	261	43	1,391
19722/	708		36 1,347	225	213	146	7	641
		401	9 901	290	84	53	2	429

riscal year begins 1 April of stated year.
 Nine-month data.

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Table 4 India: Coal Production 1/

			Million Med	on Metric Tons		
Fiscal Year		Coking	Mon-coking	<u>Total</u>		
1966		16.6	54.4	71.0		
1967		16.1	55.9	72.0		
1968		17.2	58.2	75.4		
1969		 17.6	62.4	80.0		
1970		16.3 est.	58.0 est.	74.3		
1971		16.1	57.9	74.0		
1972		16.0	63.3	79.3		
1973		17 est.	57 est.	74 est.		
1978	<u>3</u> /	32	103	135		
Presen Reserv		20,155	60,797	80,952		

Includes lignite.

NOTE: Coking coal nationalized in October 1971 and non-coking coal nationalized in January 1973.

<sup>2.</sup> 

Fiscal year starts 1 April of stated year. Preliminary target for Fifth Five Year Plan.

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Table 5 Iron Ore 1/India:

		Million Metric Tons
Year	Production	Exports 2/
1964	21.39	10.57
1965	23.87	12.27
1966	26.73	13.40
1967	25.86	13.73
1968	27.96	15.75
1969	29.56	16.55
1970	31.37	20.43
1971	34.26	20.28
1972	35.04	21.48
1973	35 (est.)	21. (est.)
1978 3/	58	35

Includes Goa.
Fiscal year beginning l April of stated year.
Preliminary target for Fifth Five Year Plan.

<sup>1.</sup> 2. 3.

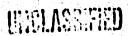
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Table 6

India: Index of Wholesale Prices
1961 = 100

riscal Year!/	Iron & Steel Manufactures	Coa1	Pig Iron	Industrial Raw Materials	All Commodities
1962	106	105	104	98	104
1963	108	112	107	100	110
1964	1.12	116	119	116	122
1965	121	122	132	133	132
1966	126	128	149	158	150
1967	137	148	157	156	167
1968	145	161	170	157	165
1969	151	166	182	180	172
1970	164	168	200	. 197	181
1971	174	171	200	191	188
1972	198	177	200	. 204	207
1973 <u>2</u> /	225	190	210	305	255

Fiscal year begins 1 April of stated year.
 Estimated.



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India: Peatingles on Iron & Steel Industry in 19651/

	<del>-</del>
Nucler of factories	235
Average number of working days	
Productive capital	314
Fixed	\$1,977 million
Vorking	\$1,578 million
Total employment	\$399 million
	173 thousand
Directly employed workers	112 thousand
Total man-hours worked	346 million
Directly employed man-hours	311 million
Total wages & salarics & benefits	\$140 million
Wages of directly employed workers	\$81 million
Total avorage annual wage	\$811
Directly employed workers average	4911
	\$726
Gross value of output	\$920 million
Fuel, electricity & lubricants	\$104 million
Materials consumed	\$413 million
Deprociation	\$123 million
Other expenses	
Value added	\$35 million
	\$245 million

<sup>1.</sup> Conversions to collars made at 4.75 rupees per US dollar which applied in 1965. Current exchange rate is approximately 8 rupees per US dollar.

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